



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4406-043
Job Sheet 181552



Part No: D4406-043

Job Qty: 4 ea

Part Name: Aft Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/31/18

Job Tracking No:

Due Date: 8/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP Rev A 11.06.06new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER DWG PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV:D
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/22/18	8/22/18	0.00	0.00	Start Up Large Fab-2		DIC 18/08/22
150	Large Fab	4 pcs	8/22/18	8/22/18	0.00	15.38	Large Fab 1		DIC 18/08/22
160	QC	4 pcs	8/22/18	8/22/18	0.00	0.00	QC9		B
165	QC	4 pcs	8/22/18	8/22/18	0.00	0.00	QC5		B
170	Small Fab	4 pcs	8/22/18	8/22/18	0.00	0.80	Small Fab-6		AUG 26 2018
180	QC	4 pcs	8/22/18	8/22/18	0.00	0.00	QC5		AUG 27 2018 68
190	Packaging	4 pcs	8/22/18	8/22/18	0.00	0.00	Packaging3-2		AUG 27 2018 9-89
200	QC21-SA	4 Ea	8/22/18	8/22/18	0.00	0.00	QC21		AUG 27 2018 9-89

Rockguard 138886

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-3	Plate	4 Ea (1 ea)	90-Start up Operation	5083563
D4407-043	Bar Weldment	8 Ea (2 ea)	90-Start up Operation	5096581 (4)
				5104080 (8)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-3	4	10	0
	D4407-043	8	12	0

Part Specifications

Specifications could not be found.



Container No: S104276



Part: D4406 - 043

Job No: 181552

Serial No/Batch: S104276

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/31/18 1:38 PM Dart.lajeunesse.marie

Date: 08/22/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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